

HOSTAFORM® C 9021 GV1/20

Injection molding grade; reinforced with ca. 20 % glass fibers

Chemical abbreviation according to ISO 1043-1: POM Molding compound ISO 29988- POM-K, M-GNR, 02-003, GF20
POM copolymer Injection molding type, reinforced with ca. 20 % glass fibers; high resistance to thermal and oxidative degradation; reduced thermal expansion and shrinkage. UL-registration in natural and black and a thickness more than 1.5 mm as UL 94 HB, temperature index UL 746 B, electrical 105 °C, mechanical 105 °C Burning rate ISO 3795 and FMVSS 302 < 100 mm/min for a thickness more than 1 mm thickness. Ranges of applications: For molded parts with high strength and rigidity as well as higher hardness. FMVSS = Federal Motor Vehicle Safety Standard (USA) UL = Underwriters Laboratories (USA)

Product information

Part Marking Code	POM	ISO 11469
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Rheological properties

Melt volume-flow rate	4.5 cm ³ /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	
Moulding shrinkage range, parallel	0.7 %	ISO 294-4, 2577
Moulding shrinkage range, normal	1.1 %	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	7200 MPa	ISO 527-1/-2
Stress at break, 5mm/min	120 MPa	ISO 527-1/-2
Strain at break, 5mm/min	3 %	ISO 527-1/-2
Flexural Modulus	6900 MPa	ISO 178
Flexural Strength	170 MPa	ISO 178
Tensile creep modulus, 1h	6500 MPa	ISO 899-1
Tensile creep modulus, 1000h	4000 MPa	ISO 899-1
Charpy impact strength, 23 °C	35 kJ/m ²	ISO 179/1eU
Charpy impact strength, -30 °C	40 kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23 °C	8 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30 °C	8 kJ/m ²	ISO 179/1eA
Ball indentation hardness, H 358/30	190 MPa	ISO 2039-1
Poisson's ratio	0.434	

Thermal properties

Melting temperature, 10 °C/min	166 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	159 °C	ISO 75-1/-2
Temp. of deflection under load, 8 MPa	105 °C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	50 E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80 E-6/K	ISO 11359-1/-2

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Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	UL 94
Thickness tested	1.5 mm	UL 94
Burning Behav. at thickness h	HB class	UL 94
Thickness tested	3.00 mm	UL 94
UL recognition	yes	UL 94

Electrical properties

Relative permittivity, 100Hz	4.3	IEC 62631-2-1
Relative permittivity, 1MHz	4.3	IEC 62631-2-1
Dissipation factor, 100Hz	30 E-4	IEC 62631-2-1
Dissipation factor, 1MHz	60 E-4	IEC 62631-2-1
Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E14 Ohm	IEC 62631-3-2
Electric strength	35 kV/mm	IEC 60243-1
Comparative tracking index	PLC 0 PLC	UL 746A

Other properties

Humidity absorption, 2mm	0.19 %	Sim. to ISO 62
Water absorption, 2mm	0.85 %	Sim. to ISO 62
Density	1550 kg/m³	ISO 1183

Injection

Drying Temperature	100 - 120 °C
Drying Time, Dehumidified Dryer	3 - 4 h
Processing Moisture Content	0.15 %
Screw tangential speed	0.2 - 0.21 m/s
Max. mould temperature	80 - 120 °C
Back pressure	2 MPa
Injection speed	slow

Characteristics

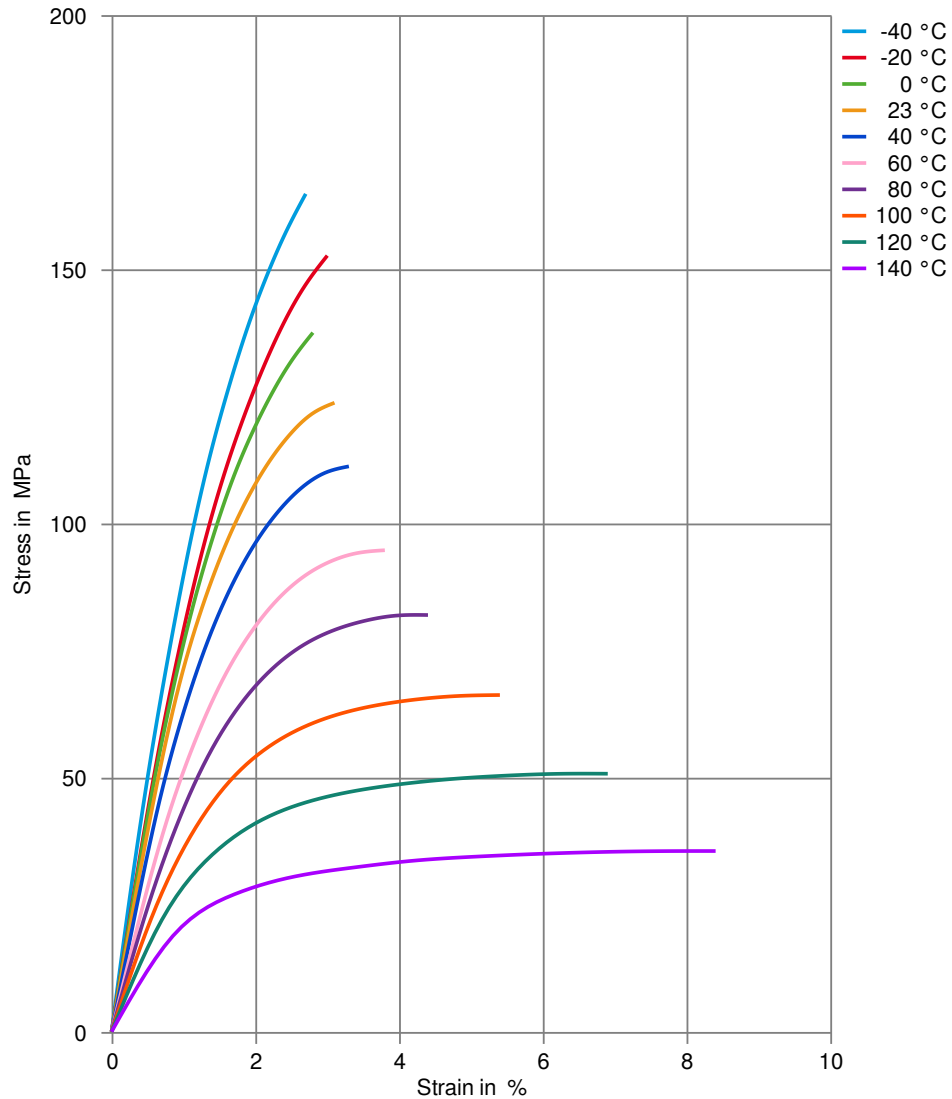
Additives	Release agent
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Additional information

Injection molding	Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.
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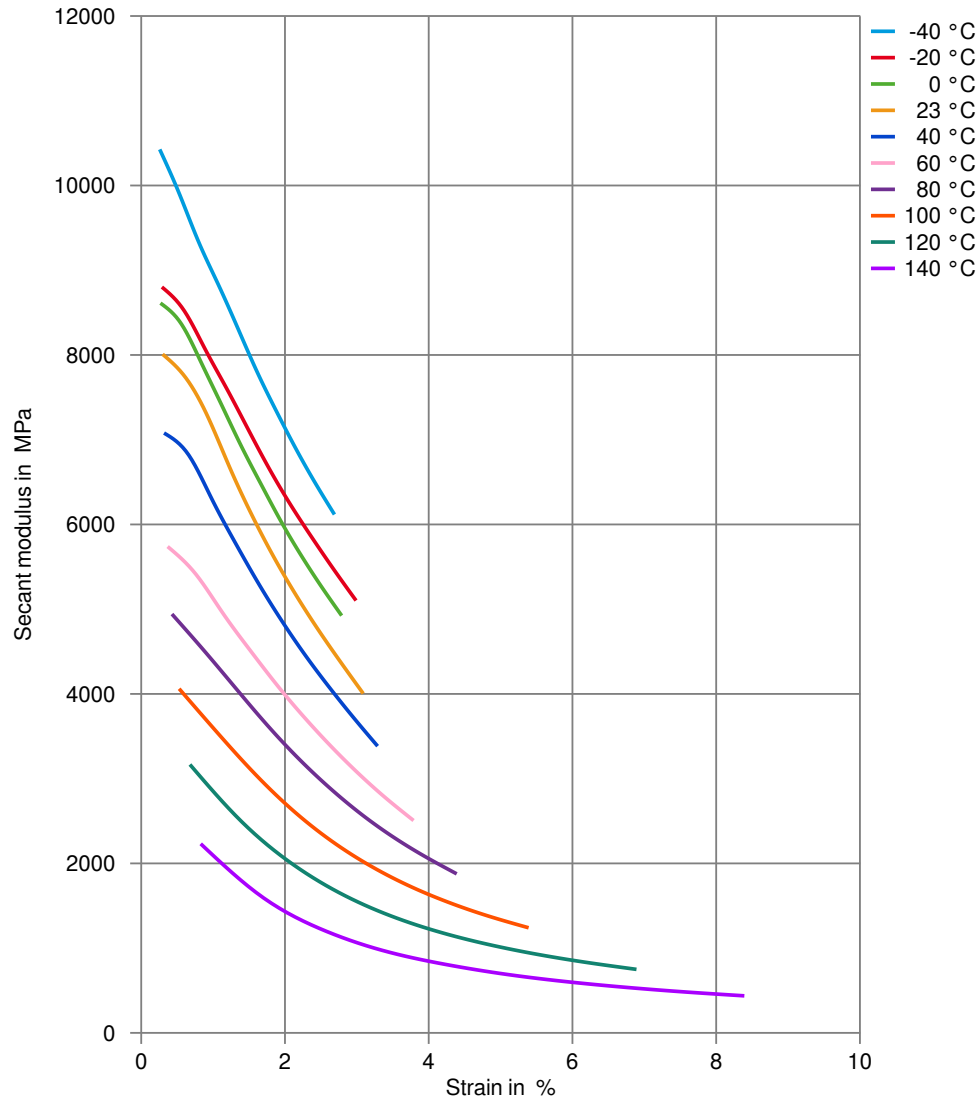
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Stress-strain



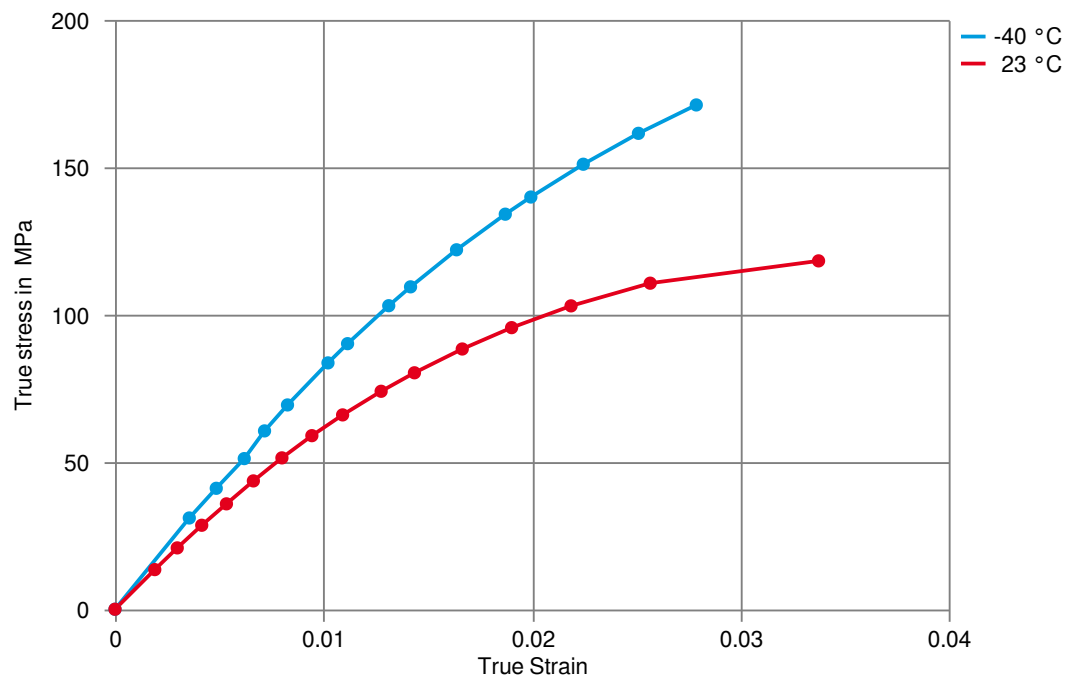
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Secant modulus-strain



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True stress-strain



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Processing Texts

Pre-drying	Drying is not normally required. If material has come in contact with moisture through improper storage or handling or through regrind use, drying may be necessary to prevent splay and odor problems.
Longer pre-drying times/storage	The product can then be stored in standard conditions until processed.
Injection molding	Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.
Injection molding Preprocessing	General drying is not necessary due to low moisture absorption of the resin. In case of bad storage conditions (water contact or condensed water) the use of a recirculating air dryer (100 to 120 °C / max. 40 mm layer / 3 to 6 hours) is recommended. Max. Water content 0,2 %
Injection molding Postprocessing	Conditioning e.g. moisturizing is not necessary.

Other Approvals

Other Approvals	OEM	Specification	Additional Information
	Bosch	N28 BN22-X022	Natural
	Ford	WSB-M4D883-A1	
	GM	GMW17968P-POM-GF20	Natural
	Renault		No spec listed